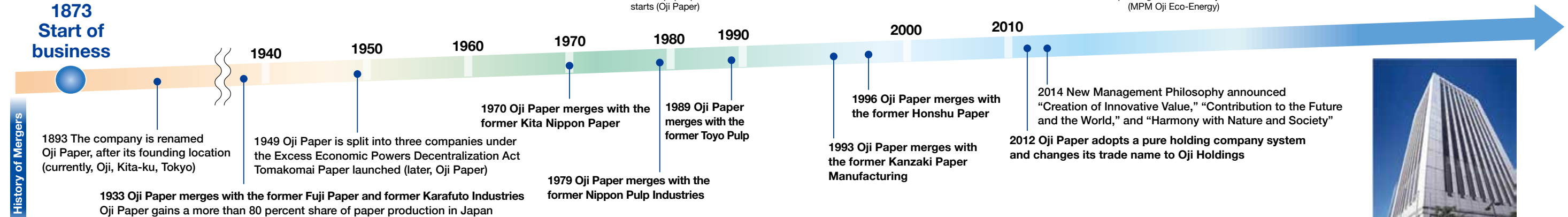
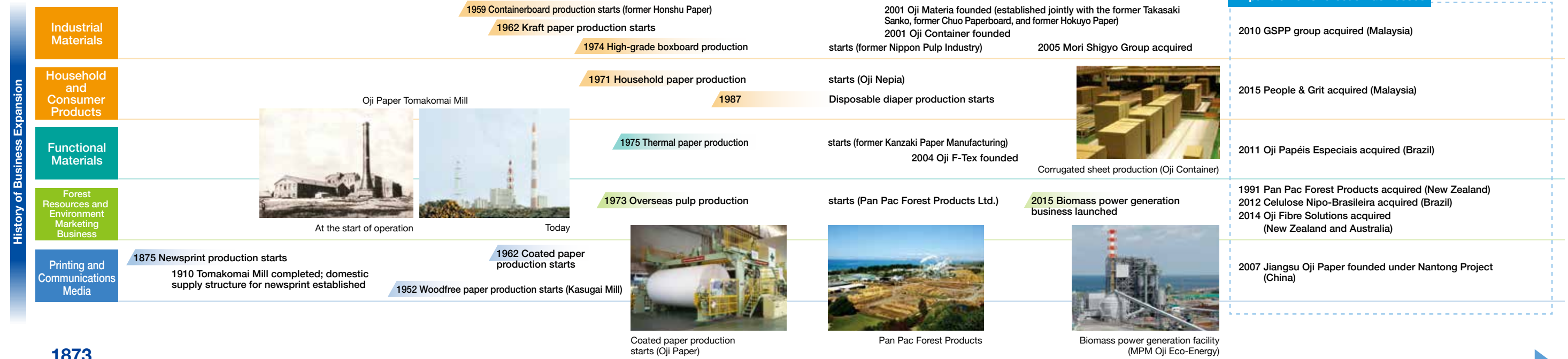


# History

Since its founding in 1873, the Oji Group has achieved continuous growth through the expansion of business fields. We use the technologies acquired in the paper manufacturing business and conducts R&D to develop a wide range of businesses and engage in business on a global scale.



## Start of business Development of Japan's paper manufacturing industry

**1873**  
Ei-ichi Shibusawa launches Japan's modern paper manufacturing industry with the foundation of Shoshi Kaisha

Ei-ichi Shibusawa founded and developed some 500 companies following the Meiji restoration (1868), contributing to building the foundations of modern Japan's economy. Believing that the paper manufacturing and printing industries are the sources of civilization, Shibusawa expounded on the need for the proliferation of books and newspapers and for paper manufacturing suitable for their mass printing and established Shoshi Kaisha in Oji, Tokyo (currently Oji, Kita-ku, Tokyo).

In his book *Rongo to Soroban*, Shibusawa stated with regard to morality and economics, "wealth cannot be properly perpetuated unless it is moral wealth," and this concept has been handed down to every employee and persists even now that the company's format and business have changed drastically and the area of business has expanded.



(From Shibusawa Memorial Museum Collection)

## Expansion and Growth Environmental from a global perspective

**1997**  
Oji Paper Environmental forest recycling Charter established: and paper recycling

The Oji Group believes that *those responsibility to plant trees*. working since the Meiji Era to responsibility to society and the

In 1997, we established the which adopts as its fundamental enriching and sustainable society activities that harmonize with the perspective. We have continued to sustainable forest management accordance with the Oji Group

In 2005, we were presented the Pacific Basin Economic Council (PBEC) Environment international recognition of its on sustainable forest management

## of the Oji Group measures undertaken

Charter established: and paper recycling

*who use trees have the* Accordingly, the Group has been fulfill its corporate social environment by planting trees. Oji Paper Environmental Charter, principle helping to create a truly by undertaking business environment from a global take measures centered on and paper recycling in Environmental Charter. the Pacific Basin Economic Gold Award based on environmental initiatives centered and paper recycling.

## Globalization becoming a business enterprise that creates innovative value

**2012**  
Establishment of Oji Holdings with "Beyond the Boundaries" as its slogan

With changes in supply and demand patterns as a result of various factors including the declining birth rate and aging of society in Japan, advances in information and communications technology, and the rise of imported paper including western paper and sanitary paper, the company name was changed to Oji Holdings Corporation, with a pure holding company structure which was adopted with some business divisions and back-office divisions spun off as wholly-owned subsidiaries, in an effort to carry out business restructuring and achieve continuous growth.





"Beyond the Boundaries" adopted as new slogan  
This slogan expresses the Oji Group's commitment to actively go beyond the "boundaries" of business domains, countries, and the respective capabilities of individual employees with the aim of contributing to the future, society, and the world as well as the determination of all Group members to maximize corporate value as a truly global



Oji Holdings Main Building (Ginza, Chuo-ku, Tokyo)

# Business Overview

Oji Group conducts business in four business segments. Our overall business is managed separately by five COMPANYS, as well as the Corporate Management Group Companies and the Shared Service Companies which support the entire Group.

<p><b>Industrial Materials COMPANY</b></p> <p>Main businesses: Containerboard and corrugated containers business, Boxboard and folding cartons business, Packaging papers and paper bags business</p>	<p><b>Containerboard, boxboard, packing papers</b></p> <ul style="list-style-type: none"> <li>■ Oji Materia Co., Ltd.</li> </ul> <p><b>Corrugated containers</b></p> <ul style="list-style-type: none"> <li>■ Oji Container Co., Ltd.</li> <li>■ Morishigyo Co., Ltd.</li> <li>■ Oji Interpack Co., Ltd.</li> </ul> <p><b>Folding cartons, paper bags</b></p> <ul style="list-style-type: none"> <li>■ Oji Packaging Co., Ltd.</li> <li>■ Oji Seitai Co., Ltd.</li> <li>■ Chuetsu Package Co., Ltd.</li> <li>■ Oji Adba Co., Ltd.</li> </ul>	<p><b>[Overseas] Packaging</b></p> <p>America</p> <ul style="list-style-type: none"> <li>■ Oji Intertech, Inc.</li> </ul> <p>China</p> <ul style="list-style-type: none"> <li>■ Suzhou Oji Packaging Co., Ltd.</li> <li>■ Oji Packaging (Shanghai) Co., Ltd.</li> <li>■ Kunshan Oji Filter Co., Ltd.</li> </ul> <p>Korea</p> <ul style="list-style-type: none"> <li>■ Oji Interpack Korea Ltd.</li> </ul> <p>Malaysia</p> <ul style="list-style-type: none"> <li>■ GSPP Holdings Sdn. Bhd.</li> <li>■ Harta Packaging Group</li> <li>■ United Kotak Bhd.</li> </ul>	<p>Cambodia</p> <ul style="list-style-type: none"> <li>■ Harta Packaging Group</li> </ul> <p>Myanmar</p> <ul style="list-style-type: none"> <li>■ Oji Myanmar Packaging Co., Ltd.</li> <li>■ Oji GS Packaging (Yangon) Co., Ltd.</li> </ul> <p>India</p> <ul style="list-style-type: none"> <li>■ Oji Interpack India Pvt. Ltd.</li> <li>■ Oji India Packaging Pvt. Ltd.</li> </ul> <p>Thailand</p> <ul style="list-style-type: none"> <li>■ S.Pack &amp; Print Public Co., Ltd.</li> </ul> <p>Vietnam</p> <ul style="list-style-type: none"> <li>■ Ojitex (Vietnam) Co., Ltd.</li> <li>■ Ojitex Haiphong Co., Ltd.</li> <li>■ Japan Paper Technology (VN) Co., Ltd.</li> <li>■ Japan Paper Technology Dong Nai (VN) Co., Ltd.</li> <li>■ United Packaging Co., Ltd.</li> </ul> <p>New Zealand &amp; Australia</p> <ul style="list-style-type: none"> <li>■ Oji Fibre Solutions*</li> </ul>	<p><b>Household and Industrial Materials Businesses</b></p> <p>Products include daily necessities such as tissue paper and disposable diapers, as well as packaging products such as corrugated containers and paper bags</p> 
<p><b>Household and Consumer Products COMPANY</b></p> <p>Main businesses: Household paper business, Disposable diaper business</p>	<p><b>Household papers, disposable diapers</b></p> <ul style="list-style-type: none"> <li>■ Oji Nepia Co., Ltd.</li> </ul> <p><b>[Overseas] Disposable diapers</b></p> <ul style="list-style-type: none"> <li>■ Oji Paper Nepia (Suzhou) Co., Ltd.</li> </ul>	<p>Malaysia</p> <ul style="list-style-type: none"> <li>■ People &amp; Grit (M) Sdn. Bhd.</li> <li>■ Oji Asia Household Product Sdn. Bhd.</li> </ul> <p>Indonesia</p> <ul style="list-style-type: none"> <li>■ PT Indo Oji Sukses Pratama</li> <li>■ PT Oji Indo Makmur Perkasa</li> </ul>	<p>Malaysia</p> <ul style="list-style-type: none"> <li>■ People &amp; Grit (M) Sdn. Bhd.</li> <li>■ Oji Asia Household Product Sdn. Bhd.</li> </ul> <p>Indonesia</p> <ul style="list-style-type: none"> <li>■ PT Indo Oji Sukses Pratama</li> <li>■ PT Oji Indo Makmur Perkasa</li> </ul>	
<p><b>Functional Materials COMPANY</b></p> <p>Main businesses: Specialty paper business, Thermal paper business, Adhesive products business, Film business</p>	<p><b>Specialty paper, film</b></p> <ul style="list-style-type: none"> <li>■ Oji F-Tex Co., Ltd.</li> </ul> <p><b>Thermal papers</b></p> <ul style="list-style-type: none"> <li>■ Oji Imaging Media Co., Ltd.</li> </ul> <p><b>Adhesive products</b></p> <ul style="list-style-type: none"> <li>■ Oji Tac Co., Ltd.</li> <li>■ New Tac Kasei Co., Ltd.</li> <li>■ Shinomura Chemical Industry Co., Ltd.</li> </ul> <p><b>Others</b></p> <ul style="list-style-type: none"> <li>■ Oji Kinocloth Co., Ltd.</li> <li>■ Chuetsu Co., Ltd.</li> </ul>	<p><b>[Overseas] Thermal paper</b></p> <p>Brazil</p> <ul style="list-style-type: none"> <li>■ Oji Papéis Especiais Ltda.</li> </ul> <p>America</p> <ul style="list-style-type: none"> <li>■ Kanzaki Specialty Papers, Inc.</li> </ul> <p>Germany</p> <ul style="list-style-type: none"> <li>■ Kanzan Spezialpapiere GmbH</li> </ul> <p>Thailand</p> <ul style="list-style-type: none"> <li>■ Oji Paper (Thailand) Ltd.</li> </ul> <p>Malaysia</p> <ul style="list-style-type: none"> <li>■ Tele - Paper (M) Sdn. Bhd.</li> </ul>	<p><b>[Overseas] Adhesive paper</b></p> <p>Thailand</p> <ul style="list-style-type: none"> <li>■ Oji Label (Thailand) Ltd.</li> </ul> <p>Malaysia</p> <ul style="list-style-type: none"> <li>■ Hyper-Region Labels Sdn. Bhd.</li> </ul> <p><b>[Overseas] Others</b></p> <p>China</p> <ul style="list-style-type: none"> <li>■ Oji Kinocloth (Shanghai) Co., Ltd.</li> <li>■ Sunshine Oji (Shouguang) Specialty Paper Ltd.</li> </ul>	<p><b>Functional Materials Business</b></p> <p>Products include thermal paper for receipts etc., adhesive products including labels, a variety of film products, and specialty paper</p> 
<p><b>Forest Resources and Environment Marketing Business COMPANY</b></p> <p>Main businesses: Pulp business, Energy business, Plantation and lumber processing businesses</p>	<p><b>Pulp</b></p> <ul style="list-style-type: none"> <li>■ Oji Green Resources Co., Ltd.</li> </ul> <p><b>Energy</b></p> <ul style="list-style-type: none"> <li>■ Oji Green Energy Ebetsu Co., Ltd.</li> <li>■ Oji Green Energy Nichinan Co., Ltd.</li> <li>■ MPM Oji Eco-Energy Co., Ltd.</li> <li>■ Oji Green Energy Tokushima Co., Ltd.</li> </ul> <p><b>Lumber</b></p> <ul style="list-style-type: none"> <li>■ Oji Forest &amp; Products Co., Ltd.</li> </ul>	<p><b>[Overseas] Pulp</b></p> <p>Brazil</p> <ul style="list-style-type: none"> <li>■ Celulose Nipo-Brasileira S.A.</li> </ul> <p>New Zealand</p> <ul style="list-style-type: none"> <li>■ Oji Fibre Solutions*</li> <li>■ Pan Pac Forest Products Ltd.</li> </ul> <p>China</p> <ul style="list-style-type: none"> <li>■ Jiangsu Oji Paper Co., Ltd.*</li> </ul> <p><b>[Overseas] Forest plantation</b></p> <p>Vietnam</p> <ul style="list-style-type: none"> <li>■ Quy Nhon Plantation Forest Co. of Vietnam Ltd.</li> </ul> <p>Indonesia</p> <ul style="list-style-type: none"> <li>■ PT Korintiga Hutani</li> </ul>	<p>Australia</p> <ul style="list-style-type: none"> <li>■ Green Triangle Plantation Forest Co. of Australia Pty. Ltd.</li> <li>■ Albany Plantation Forest Co. of Australia Pty. Ltd.</li> </ul> <p>New Zealand</p> <ul style="list-style-type: none"> <li>■ Southland Plantation Forest Co. of New Zealand Ltd.</li> </ul> <p><b>[Overseas] Woodchips</b></p> <p>Australia</p> <ul style="list-style-type: none"> <li>■ Albany Plantation Export Co., Pty. Ltd.</li> </ul> <p><b>[Overseas] Sales</b></p> <p>China</p> <ul style="list-style-type: none"> <li>■ Oji Paper International Trading (Shanghai) Co., Ltd.</li> </ul>	<p><b>Forest Resources and Environment Marketing Business</b></p> <p>Various businesses which utilize forest resources such as pulp for paper manufacturing, power generation, lumber processing etc.</p> 
<p><b>Printing and Communications Media COMPANY</b></p> <p>Main businesses: Newsprint business, Printing, publication, communications paper business</p>	<p><b>Newsprint, printing, publication, communications paper</b></p> <ul style="list-style-type: none"> <li>■ Oji Paper Co., Ltd.</li> </ul>	<p><b>[Overseas] Printing, publication paper</b></p> <p>China</p> <ul style="list-style-type: none"> <li>■ Jiangsu Oji Paper Co., Ltd.*</li> </ul>		<p><b>Printing and Communications Media Business</b></p> <p>Products include paper for printing purposes such as newsprint, magazines and books, and paper for photocopying purposes</p> 
<p><b>Corporate Management Group and Shared Service Companies</b></p> <p>Main businesses: Real estate, Engineering, Trading, Logistics, etc.</p>	<p><b>Real estate</b></p> <ul style="list-style-type: none"> <li>■ Oji Real Estate Co., Ltd.</li> </ul> <p><b>Engineering</b></p> <ul style="list-style-type: none"> <li>■ Oji Engineering Co., Ltd.</li> </ul> <p><b>Trading</b></p> <ul style="list-style-type: none"> <li>■ Kyokuyo Co., Ltd.</li> </ul>	<p><b>Logistics</b></p> <ul style="list-style-type: none"> <li>■ Oji Logistics Co., Ltd.</li> </ul> <p><b>Others</b></p> <ul style="list-style-type: none"> <li>■ Ginpo Pack Co., Ltd.</li> <li>■ Hotel New Oji, Co., Ltd.</li> </ul>	<p><b>[Overseas] Sales</b></p> <p>Vietnam</p> <ul style="list-style-type: none"> <li>■ Oji Forest Products Vietnam Co., Ltd.</li> </ul>	<p><b>Corporate Management Group and Shared Service Companies</b></p> <p>Various services that support Oji Group's collective strengths</p>

\* Major Group companies are listed. Companies with multiple businesses are listed in several places on this page.



# Major Affiliated Companies Distribution Map

## Europe (Number of Manufacturing sites: 1)

Germany	
Thermal paper	Kanzan Spezialpapiere GmbH
Inkjet paper	

## North America (Number of Manufacturing sites: 2)

America	
Interior automotive material, laminating	Oji Intertech, Inc.
Thermal paper, film, inkjet paper	Kanzaki Specialty Papers, Inc.

## Group companies in East Asia (Number of Manufacturing sites: 8)

China	
Regional headquarters	Oji Paper Management (Shanghai) Co., Ltd.
Corrugated containers (heavy-duty packaging materials)	Suzhou Oji Packaging Co., Ltd.
Paper bags	Oji Packaging (Shanghai) Co., Ltd.
Filter	Kunshan Oji Filter Co., Ltd.
Disposable diapers	Oji Paper Nepia (Suzhou) Co., Ltd.
Cut and processed products of dry pulp non-woven fabric, thermal paper, and specialty paper	Oji Kinocloth (Shanghai) Co., Ltd.
Decorative paper	Sunshine Oji (Shouguang) Specialty Paper Ltd.
Sales	Oji Paper International Trading (Shanghai) Co., Ltd.
Pulp	Jiangsu Oji Paper Co., Ltd.
Coated paper, wood-free paper	
Korea	
Corrugated containers (heavy-duty packaging materials)	Oji Interpack Korea Ltd.

## South America (Number of Manufacturing sites: 2)

Brazil	
Thermal paper, carbonless paper	Oji Papéis Especiais Ltda.
Forest plantation, pulp	Celulose Nipo-Brasileira S.A.

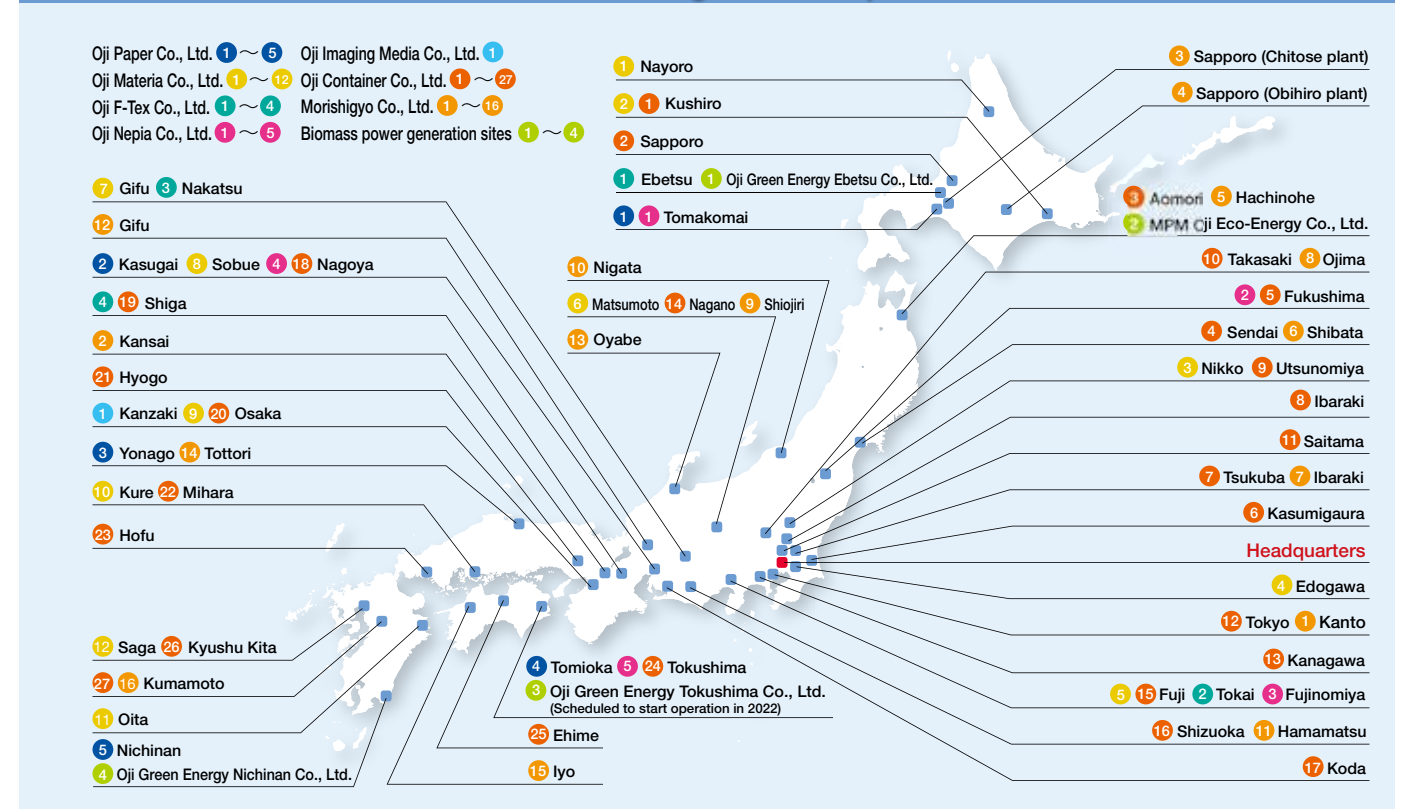
## Group companies in Southeast Asia, India (Number of Manufacturing sites: 38)

Malaysia		Thailand	
Regional headquarters	Oji Asia Packaging Sdn. Bhd.	Carbonless paper, thermal paper	Oji Paper (Thailand) Ltd.
Containerboard, corrugated containers	GSPH Holdings Sdn. Bhd.	Adhesive paper, release paper	Oji Label (Thailand) Ltd.
Containerboard, corrugated containers, plastic bags	Harta Packaging Group	Corrugated containers, folding cartons	S.Pack & Print Public Co., Ltd.
Corrugated containers	United Kotak Bhd.	Vietnam	
Regional headquarters	Oji Asia Management Sdn. Bhd.	Corrugated containers	Ojitex (Vietnam) Co., Ltd.
Disposable diapers	People & Grit (M) Sdn. Bhd.	Corrugated containers	Ojitex Haiphong Co., Ltd.
Disposable diapers	Oji Asia Household Product Sdn. Bhd.	Paper bags	Japan Paper Technology (VN) Co., Ltd.
Label printing & converting	Hyper-Region Labels Sdn. Bhd.	Paper bags	Japan Paper Technology Dong Nai (VN) Co., Ltd.
Thermal paper & carbonless paper printing & converting	Tele Paper (M) Sdn. Bhd.	Folding cartons	United Packaging Co., Ltd.
Cambodia		Forest plantation	Quy Nhon Plantation Forest Co. of Vietnam Ltd.
Corrugated containers, plastic bags	Harta Packaging Group	Sales	Oji Forest Products Vietnam Co., Ltd.
Myanmar		Indonesia	
Packaging materials	Oji Myanmar Packaging Co., Ltd.	Disposable diapers	PT Indo Oji Sukses Pratama
Corrugated containers	Oji GS Packaging (Yangon) Co., Ltd.	Disposable diapers	PT Oji Indo Makmur Perkasa
India		Forest plantation, woodchips, woodpellets	PT Korintiga Hutani
Corrugated containers (heavy-duty packaging materials)	Oji Interpack India Pte. Ltd.		
Corrugated containers	Oji India Packaging Pvt. Ltd.		

## Group companies in Oceania (Number of Manufacturing sites: 19)

Australia	
Forest plantation	Green Triangle Plantation Forest Co. of Australia Pty. Ltd.
Forest plantation	Albany Plantation Forest Co. of Australia Pty. Ltd.
Woodchips	Albany Plantation Export Co., Pty. Ltd.
New Zealand	
Forest plantation, pulp, lumber business	Pan Pac Forest Products Ltd.
Forest plantation	Southland Plantation Forest Co. of New Zealand Ltd.
New Zealand & Australia	
Pulp	Oji Fibre Solutions

## Manufacturing sites in Japan



Number of manufacturing sites in ( ): It shows the number of manufacturing sites of the companies listed on this page.

Mori Shigyo Co., Ltd. indicates the business site. Other Group companies indicates the plant name.